

Amendments to the Specification:

Page 15, please replace the paragraph starting at line 16 and ending at line 28 with the following paragraph:

When the door 17 is opened, the lifts 14 and 15 can be pulled out from the rack lift chamber 85 toward its front surface side together with the movable table 82 85. The operator can then set a new part rack 12 on the feeding lift 83 and remove a used part rack from the recovering lift 84. The rack lift chamber 85 has two removable waste part recovery boxes 41a and 41b (FIG. 2) arranged inside the rack lift chamber 85 along a rear wall 6 so as to lie below the part waste position 3 in FIG. 1. When the pulled-out movable table 82 is pushed to a predetermined position, the lifts 14 and 15 are settled at their original positions where the lifts 83 and 84 can be raised and lowered.